

Bondfilm™ 8010 is a glass fabric supported epoxy film adhesive. It is formulated for lid sealing microelectronics packages. It also offers a controlled bondline thickness and is an excellent choice for substrate attachments.

*“A Reliable  
and Responsive  
Adhesive  
Company.”*

#### Adhesive Properties

Color:	White
Work Life @ 25°C:	5 days
Cure:	1 hour @ 150°C
Service Temperature Range:	-40°C to 150°C
Lap Shear Strength @ 25°C (Al to Al):	4000 psi
@ 150°C (Al to Al):	900 psi
@ 25°C (Au to Au):	2000 psi
Glass Transition Temperature (Tg):	121°C
Weight Loss @ 300°C:	1.10%
Coefficient of Thermal Expansion:	
Below Tg:	$70 \times 10^{-6}$ in/in/°C
Above Tg:	$389 \times 10^{-6}$ in/in/°C
Shelf Life:	1 year @ -40°C
	6 months @ 5°C

Adhesive properties are not intended to be used as specification limits.

***Bondline***™  
Electronic Adhesives, Inc.

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Phone: 408-830-9200 Fax: 408-830-9266 Website: www.bondline.net

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**INSTRUCTIONS:**

Place film adhesive between surfaces to be bonded. Apply continuous pressure of 1-5 psi during cure, using weight or spring loaded clamp.

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**AVAILABILITY:**

Bondfilm™ 8010 epoxy film is available in sheet stock and die cut preforms. Die cut preforms are cut to customer specifications. Width and length tolerances are  $\pm .005$  inch. Thickness tolerance  $\pm .001$  inch.

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**STORAGE LIFE:**

Storage life of sheet stock is 5 days when stored at room temperature. Storage life is 1 year at -40°C or colder. Die cut preforms require storage at -40°C or colder.

**CAUTION:** For industrial use only. People with sensitive skin may have a reaction to this adhesive. Avoid skin contact. Wash all areas with soap and water immediately if contact does occur. It is important to refer to Material Safety Data Sheet (MSDS) OSHA for more details.

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